The selection is detailed on page 4

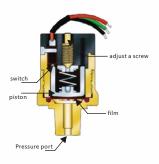


# STD-200

# Mechanical Pressure Switch

## Working principle

The internal piston is connected with the precision spring. When the pressure changes, the spring expansion changes accordingly. When the pressure reaches the set value, the preset mechanical structure is triggered and the switching signal is issued.



### **Product description**

The STD-200 screw-in pressure switch is available in diaphragm or piston versions and allows on-off control of the circuit according to pressure drop or rise.

This type of pressure switch is equipped with an adjusting screw, which allows the operator to easily adjust the switching value in the field. In addition, factory Settings for switching values can also be provided according to customer requirements.

The pressure switch is suitable for compressed air, neutral and self-lubricating liquids, and neutral gases. The pressure switch has a repeatability of up to ±2% and is available in an optional socket wrench mount version, ideal for Oems and small customers.

#### **Functional characteristics**

High repeatability

Compact design

Setting range: 0.085... -0.015MPa and 0.02... 0.2 MPa to 4... 40 MPa High quality micro switches are used to achieve long service life Can be installed using socket wrench

#### **Product application**

Hydraulic and flow hydraulics

Pneumatic device

Plastic injection molding machinery

General machinery manufacturing and plant construction

A vailable media: compressed air, neutral and self-lubricating liquids, and neutral gases





# Size mm

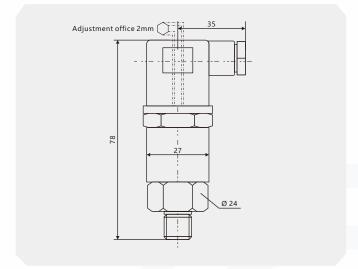
| measuring range       | See selection table.                                 |  |  |  |  |  |  |
|-----------------------|--|--|--|--|--|--|--|
| sluggish              | 10-20% set value (25%-35%, 1%-5% optional)           |  |  |  |  |  |  |
| output                | Normally open+normally closed                        |  |  |  |  |  |  |
|                       | ≤DC 42V,1A   |  |  |  |  |  |  |
|                       | ≤DC 115V,0.15A                                       |  |  |  |  |  |  |
|                       | ≤AC 42V,3A   |  |  |  |  |  |  |
|                       | ≤AC 125V,3A  |  |  |  |  |  |  |
|                       | ≤AC 250V,0.5A  |  |  |  |  |  |  |
| error                 | 3% set value   |  |  |  |  |  |  |
| medium temperature    | -20-85°C (-40-160°C)                                 |  |  |  |  |  |  |
| Protection protection | IP65   |  |  |  |  |  |  |
| Connection mode       | Terminal connection                                  |  |  |  |  |  |  |
| material              | Diaphragm: NBR                                       |  |  |  |  |  |  |
|                       | Piston: steel piston with NBR seal                   |  |  |  |  |  |  |
|                       | Process connection: galvanized steel/stainless steel |  |  |  |  |  |  |
|                       | Shell: engineering plastic                           |  |  |  |  |  |  |

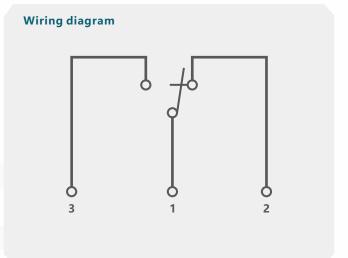
# Setting range, maximum working pressure, measuring principle and return error

| Setting range (MPa) | peak working<br>pressure(MPa) | Measuring<br>principle | return difference  |
|---------------------|-------------------------------|------------------------|--|
| 0,0.20.2            | 6                             | diaphragm<br>type      | 4.5<br>(a g 3.5<br>w 3 = Example: When the switchin  |
| 0,0.50.8            |                               |                        | Example: When the switchin point is 0.4MPa, the settable back error range is 0.05 MPa (minimum) to 0.15 MPa (maximum).   |
| 0.11.6              |                               |                        | 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16<br>Switch sticker (bar)   |
| 13                  | 35                            | piston                 | 70   |
| 18                  |                               |                        | (x 60 60 Example: When the switching for the swi |
| 116                 |                               |                        | Example: When the switchin point is 10 MPa, the settable back error range is 1.8.  MPa (minimum) to 2.8  MPa (maximum).  |
| 225                 |                               |                        | MPa (maximum).   |
| 332                 |                               |                        |  |
| 440                 | 42                            |                        | 10 40 70 100 130 160 190 220 250 280 310<br>Switch sticker (bar)   |



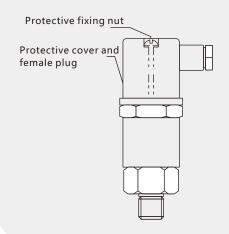
#### **Sizemm**



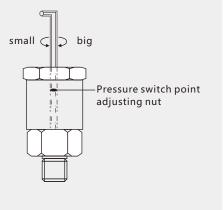


# Adjustment mode

Step 1: Loosen the retaining nut of the protective cover with a screwdriver and remove the protective cover and the female plug (do not rotate the hessman connector left and right when removing it, so as not to break the internal circuit).



Step 2: Adjust the pressure switch point with the screwdriver as shown in the above figure, increase it clockwise and decrease it counterclockwise.



| Measuring  | Δ.        | A     | 0.22.5               |                |                 |                |      |              |                              |           |  |  |
|------------|-----------|-------|----------------------|----------------|-----------------|----------------|------|--------------|------------------------------|-----------|--|--|
| ange(bar)  | Е         | 3     | 0.8                  | 5              |                 |                |      |              |                              |           |  |  |
|            | C         | :     | 112                  |                |                 |                |      |              |                              |           |  |  |
| D 550      |           |       |                      |                |                 |                |      |              |                              |           |  |  |
|            | E         |       | 10100                |                |                 |                |      |              |                              |           |  |  |
|            | F         | =     | 20200                |                |                 |                |      |              |                              |           |  |  |
|            | G         | 9     | 50400                |                |                 |                |      |              |                              |           |  |  |
| 2.Inter    | face mate | erial | Н                    | Diaphragm type |                 |                |      |              |                              |           |  |  |
|            |           | I     | I Piston type        |                |                 |                |      |              |                              |           |  |  |
|            | 3.Errc    | or    |                      | Е              | 3%              |                |      |              |                              |           |  |  |
|            |           | 4.Fix | ed hy                | steresis       | N 10% set value |                |      |              |                              |           |  |  |
| (f         |           |       | ictory               | set)           | O 20% set value |                |      |              |                              |           |  |  |
|            |           |       |                      |                | P 25% set value |                |      |              |                              |           |  |  |
|            |           |       |                      |                | Q 35% set value |                |      |              |                              |           |  |  |
|            |           |       |                      | R 1% set value |                 |                |      |              |                              |           |  |  |
|            |           |       |                      |                |                 | S 5% set value |      |              |                              |           |  |  |
|            |           |       |                      |                |                 |                |      | nally open   |                              |           |  |  |
|            |           |       |                      | V              |                 |                |      | Normal close |                              |           |  |  |
|            |           |       | 6.Process connection |                |                 |                | Х    | G1/4         |                              |           |  |  |
|            |           |       |                      |                |                 |                | Υ    | G1/8         |                              |           |  |  |
|            |           |       |                      |                |                 |                | Z    | 1/4NPT       |                              |           |  |  |
|            |           |       |                      |                |                 |                | Α    | 1/8NPT       |                              |           |  |  |
|            |           |       |                      |                |                 |                | В    | M12*         |                              |           |  |  |
|            |           |       |                      |                | С               | M14*           |      |              |                              |           |  |  |
|            |           |       |                      |                |                 |                | D    |              | M20*1.5 Other specifications |           |  |  |
|            |           |       |                      |                |                 |                | T( ) |              |                              |           |  |  |
| 7.Material |           |       |                      |                | Materi          | al             | G    | coppe        | er                           |           |  |  |
|            |           |       |                      |                |                 |                |      | H            | steel                        |           |  |  |
|            |           |       |                      |                |                 |                |      | <u> </u>     | 304SS                        |           |  |  |
|            |           |       |                      |                |                 |                |      | J            | 316L                         |           |  |  |
|            |           |       |                      |                |                 |                |      | T( )         | Other                        | materials |  |  |

#### Instructions:

It means that the measuring range of STD-200 pressure switch is 0.2...2.5bar, the interface is thin film type, the error is 3%, the fixed hysteresis is 20% of the set value, the contact signal is always open, and the threaded interface G1/4 is made of 304 stainless steel.

#### **Product Certification**

Compliance and approval; Rodeweig pressure transmitters meet key standards and certifications for process measurement technology; Thus guaranteeing the highest reliability in such Settings;



