

[The selection is detailed on page 6](#)



# DS71

## Multi-Point Measuring Thermocouple

### Working principle

Thermocouple is the use of thermoelectric effect for temperature measurement, thermoelectric effect refers to two different components of the conductor at both ends of the synthetic circuit, when the temperature of the two joint points is not the same, it will produce electromotive force in the circuit phenomenon, the generated electromotive force is called thermoelectric potential. The end that is directly used to measure the temperature of the medium is called the working end or the measuring end, and the end that is not directly used to measure the temperature of the medium is called the cold end or the compensation end. The cold end is connected with the display instrument or other supporting instruments, and the thermoelectric potential generated by the thermocouple will be displayed on the instrument.

### Product description

Multipoint thermometers are commonly used to measure temperature curves in reactors or fuel depots, or to detect so-called "hot spots." For a fast response time, the individual measuring points are pressed by a pressure spring to the inside of the tube well, which forms an integral part of the thermometer, or ideally can be a component already present in the reactor. The connection terminal or temperature transmitter is placed in the connection housing, which can be a component of a multi-point thermometer or can be mounted separately on a wall or pipe.= The DS71 offers excellent reliability, practicality and safety. It can use multiple measuring points for various temperature measurements throughout the reactor, while providing flexibility for installation. In addition, this flexibility ensures that the sensor tip remains in continuous contact with the inner wall of the bend, even in the event of bending deformation. These characteristics, along with replaceability, response speed, bimetallic drive and point density, have made the design a standard used throughout the industry. The purge design uses a thick-walled center support pipe that provides purge gas over the entire length of the pipe well. The purge protects the internal sensors of the tube well and the thermocouple.

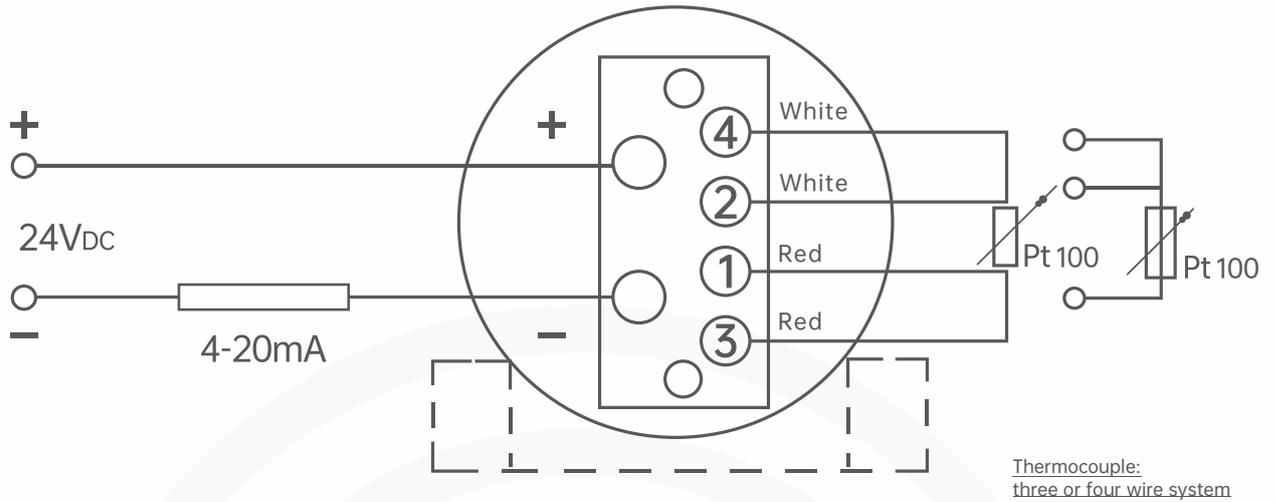
### Product application

Chemical industry  
Equipment and tank construction  
Electric power engineering  
Temperature measurement and hot spot measurement of reactor

### Functional characteristics

Flexible installation  
Secondary seal chamber replaceable

**Working principle**  
**Analytic table**



**Specification parameter**

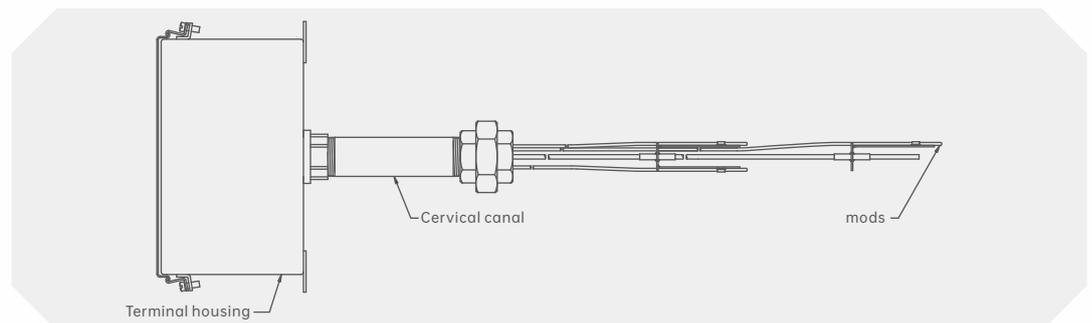
Edition	DS71-F: No purge
	DS71-P: with purge
Materials	Stainless steel 316L
	Special alloy or carbon steel as pipe well material
Process connection	All major national and international standard flanges
	Joints with male or female threads to customer specifications
	Secondary containment/seal
	Seal clamp connector
Type DS71-F sensor	Pt100 Class A or Class B is installed as sheathed cable
	Single and dual sensors
Type DS71-P sensor	Thermocouples are installed as sheathed cables
	Single and dual components
	The measuring point is not grounded or grounded
Shipment	DS71-F: Wooden cases up to 12 meters long are available on request with steel transport frames
	DS71-P: In a wooden box, coiled
Purge (optional)	DS71-P Model with purge connection (connection and power requirements are designed according to individual customer specifications)

**Basic element of multipoint thermometer**

The multi-point thermometer can be basically divided into five separate components, which are described as follows:

**Multipoint thermometer without sheath (installed in sheath)**

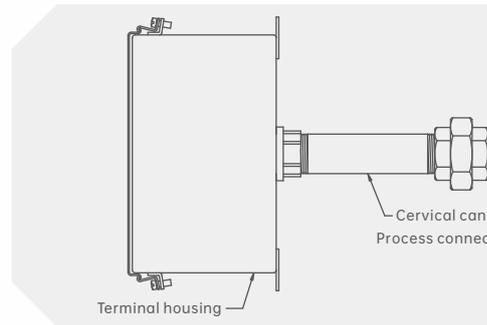
**Multi-point thermometer with integrated sheath**



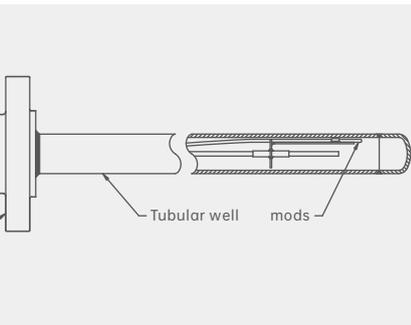
## Basic element of multipoint thermometer

The multi-point thermometer can be basically divided into five separate components, which are described as follows:

Multipoint thermometer without sheath (installed in sheath)

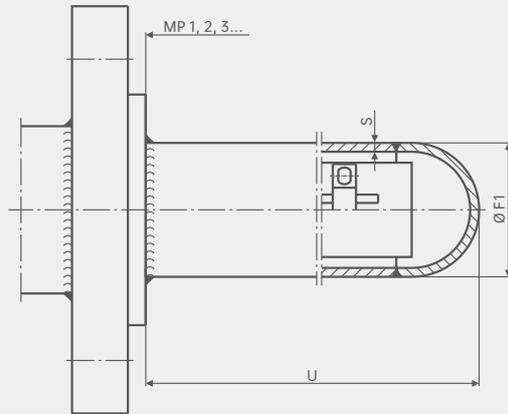


Multi-point thermometer with integrated sheath



## Size mm

### Tube well (optional)



### Pipe size Ø F1 x s

- 1 1/4 NPS
- 1 1/2 NPS
- 2 NPS
- 3 NPS
- Other sizes available

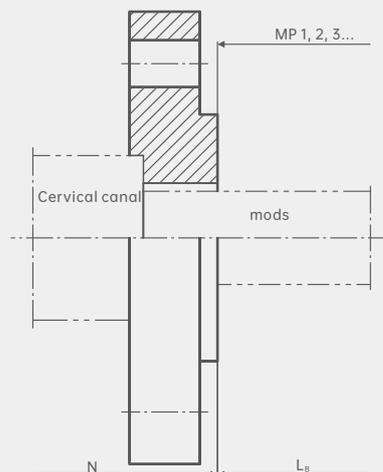
### Insert length U

Free choice (up to 40m)

### Materials

- Stainless steel 316
- Stainless steel 316L
- Other materials available

## Process connection



### legend

- L<sub>B</sub> Purge tube length (if applicable)
- MP<sub>1</sub> Location of the first measuring point
- MP<sub>2</sub> Location of the second measuring point
- MP<sub>3</sub> Location of the third measuring point
- N Neck length

## Flange design

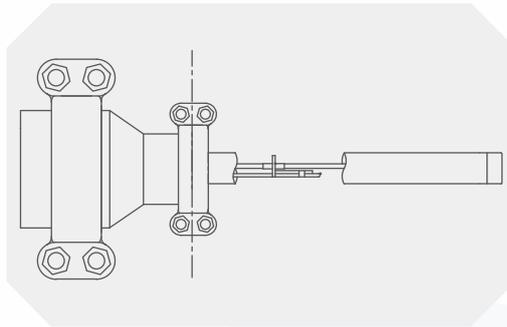
Flanges in accordance with applicable standards such as ANSI/ASME B16.5, EN 1092-1, DIN 2527, or to customer specifications

Standard	Flange design
ASME B16.5	Nominal width: 2...4"
	Pressure rating: 150... Class 2,500
EN 1092-1/DIN 2527	Nominal width: DN50...DN200
	Pressure rating: PN16...PN100

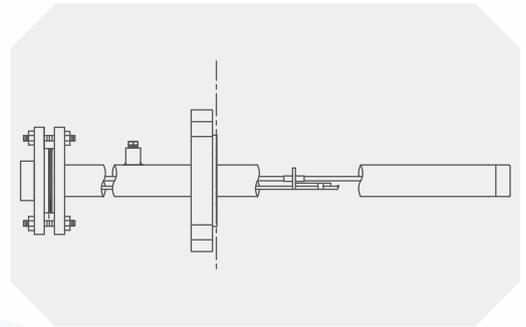


## Procedure connection option

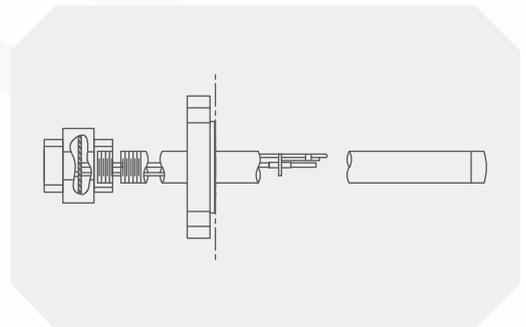
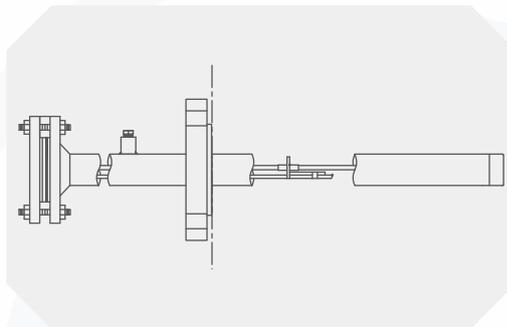
Multipoint thermometer without sheath (installed in sheath)



Multi-point thermometer with integrated sheath

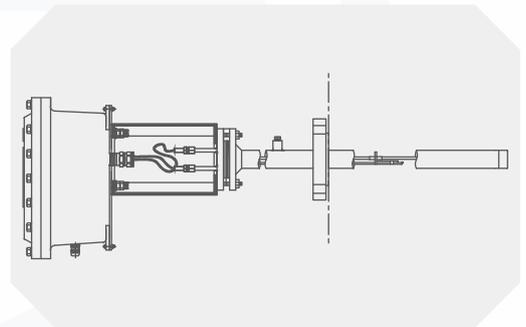
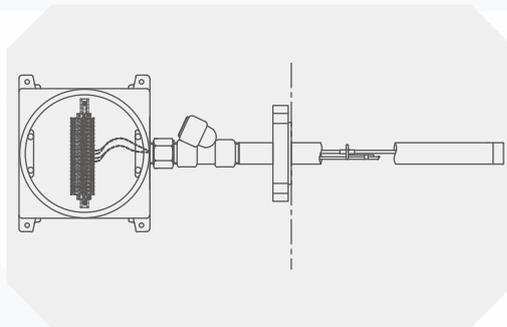


Multipoint thermometer without sheath (installed in sheath)

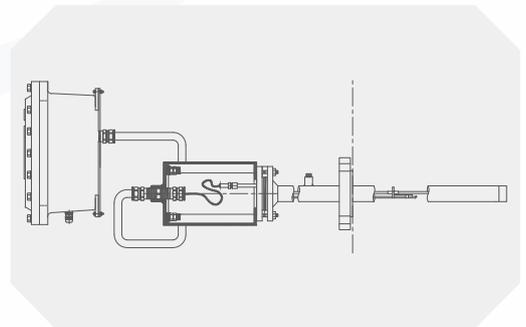
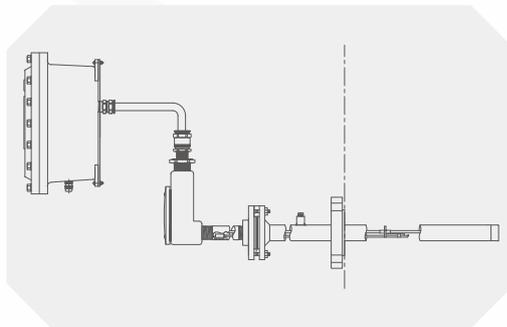


## Cervical connection

Multipoint thermometer without sheath (installed in sheath)



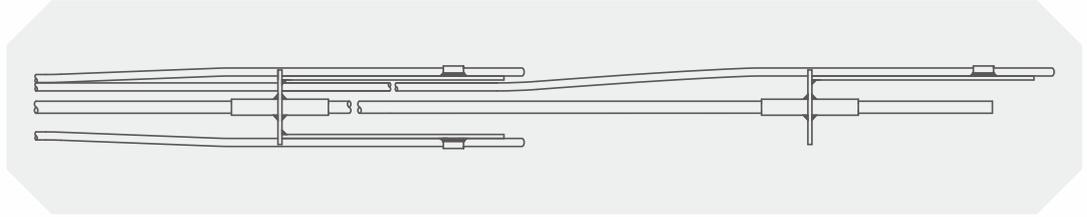
Multipoint thermometer without sheath (installed in sheath)



## Outlet cover

Design with spring elements on both sides

One side design spring element



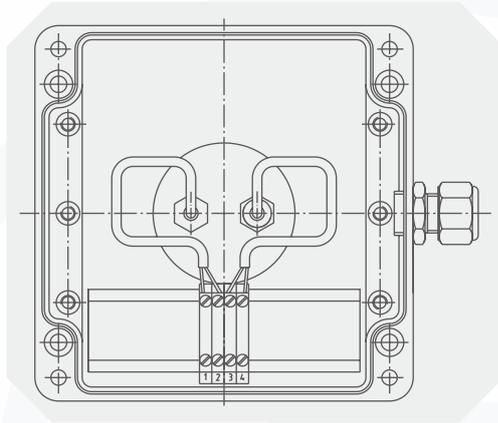
## Junction box

Cable activity sleeve, according to customer specification requirements

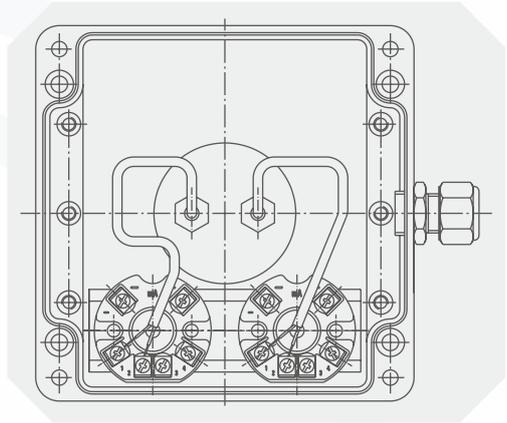
The actual wiring may be different from the diagram in the data.

Each DS71 multipoint thermometer is specially designed and manufactured to individual customer requirements. In multipoint thermometers with explosion-proof functions, the size of the junction box may differ greatly from the specification of the data sheet, depending on the design.

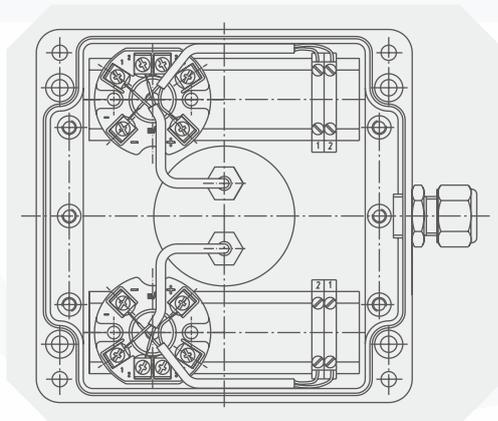
Connecting terminal



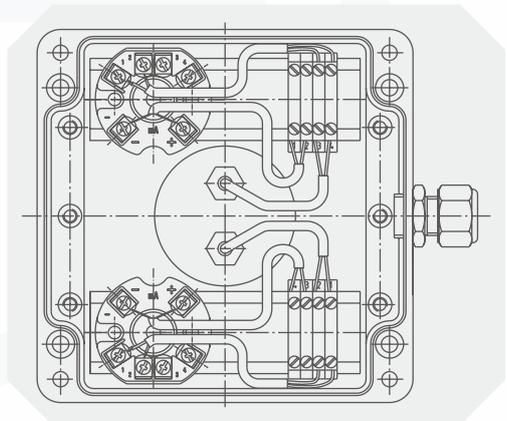
Transmitter



Transmitter on the terminal



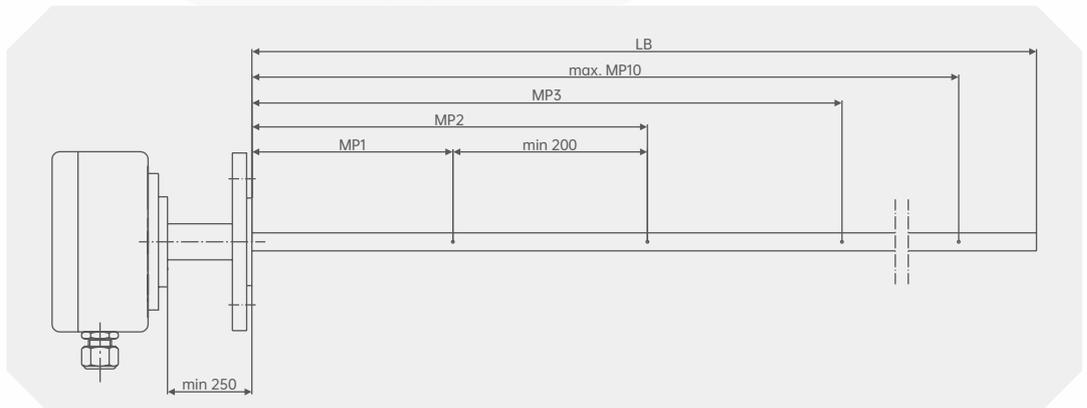
The terminal on the transmitter



## Measuring point location

### legend

- $L_6$  Guide tape length
- MP1 Location of the first measuring point
- MP2 Location of the second measuring point
- MP3 Location of the third measuring point
- MP10 Location of the 10th measuring point



## DS71-Selection composition

Selection example  
Threaded type DS71

1	B	2	S	3	G	4	O	5	V	6	X	7	A	8	D	9	L	10	0-400	11	U	12	A	13	K	14	N
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	----	-------	----	---	----	---	----	---	----	---

1.Selection description	<b>A</b>	All-in-one transmitter
	<b>B</b>	Threaded casing
	<b>C</b>	Intrinsically safe explosion-proof type
	<b>D</b>	Flameproof type
	<b>T( )</b>	Other types
2.Threaded connection	<b>S</b>	Sliding thread
	<b>T</b>	Fixed thread
3.Insert probe design	<b>G</b>	Fixed installation
	<b>H</b>	Spring-fixed terminal block (replaceable ferrule)
4.Junction box	<b>N</b>	Aluminum
	<b>O</b>	Stainless steel
	<b>P</b>	Digital temperature display
	<b>T( )</b>	Other types of junction boxes
5.Electrical interface	<b>U</b>	1/2NPT
	<b>V</b>	M20×1.5
6.Wiring block/sensor	<b>W</b>	Crastin Terminal block
	<b>X</b>	Ceramic connection block
	<b>Y</b>	S10 (4-20mA transmitter)
	<b>Z</b>	S20 (HART transmitter)
	<b>I</b>	S30 (Fieldbus transmitter)
7.Wire system	<b>A</b>	Single 3-wire system
	<b>B</b>	Double branch 6-wire system
	<b>T( )</b>	Other wire system
8.Dimension of thread connection	<b>C</b>	1/2NPT
	<b>D</b>	G1/2
	<b>E</b>	M20×1.5
9.Thermocouple element	<b>K</b>	K (NiCr-Ni)
	<b>L</b>	E (NiCr-CuNi)
	<b>M</b>	N (NiCrSi-NiSi)
	<b>N</b>	J (Fe-CuNi)
	<b>O</b>	J (T-CuNi)
	<b>T( )</b>	Other measuring elements
10.Temperature range(°C)	<b>P</b>	-200...+1260
	<b>T( )</b>	Other measured temperatures
11.Rod diameter (mm)	<b>R</b>	3mm
	<b>S</b>	4mm
	<b>T</b>	5mm
	<b>U</b>	6mm
	<b>V</b>	8mm
	<b>W</b>	10mm
	<b>T()</b>	Note diameter

## DS71-Selection composition

Selection example Threaded type **DS71** 1 B 2 S 3 G 4 O 5 V 6 X 7 A 8 D 9 L 10 0-400 11 U 12 A 13 K 14 N

12.Measuring point length (mm)	A	50	
	B	100	
	C	150	
	D	200	
	E	250	
	F	300	
	G	350	
	H	400	
	I	450	
	J	500	
T( )	Other lengths		
13.Number of measuring points	K	2 point	
	F	4 point	
	S	6 point	
	E	8 point	
	T()	Number of other measuring points	
14.Probe rod material	N	304SS	
	O	316L	
	T( )	Other materials	
15.Safety certification	Q	Intrinsic safety	
	R	Flameproof	
	S	There is no	
16.Additional order information	X	Additional information	
	N	There is no	

## Instructions:

Indicates that DS71 multi-point measuring thermocouple is a thermometer with threaded sleeve, threaded connection mode is sliding thread, probe rod design is fixed installation, connection box material is stainless steel, electrical interface M20\*1.5, sensor is ceramic connection block, single three-wire system, thread specification G1/2, thermocouple element is E (NiCr-CuNi), Temperature range 0... 400°C, probe rod diameter 6mm, measuring point length 50mm, measuring points 2, probe rod material 304SS, item 15/16 in the table is not required.

## DS71-Selection composition

Selection example **DS71** B S G J O V A D O T A R K /0-400  
 Flange connection type 1 2 3 4 5 6 7 8 9 10 11 12 13 14

1.Selection description	<b>A</b>	All-in-one transmitter
	<b>B</b>	Flange casing
	<b>C</b>	Intrinsically safe explosion-proof type EEx-i
	<b>D</b>	Flameproof Ex-d
	<b>T( )</b>	Other types
2.Flange connection	<b>S</b>	20592 Standard flange
	<b>F</b>	ANSI Standard flange
3.Insert probe design	<b>G</b>	Fixed installation
	<b>H</b>	Spring-fixed terminal block (replaceable ferrule)
4.Junction box	<b>I</b>	Aluminum
	<b>J</b>	Stainless steel
	<b>K</b>	With digital temperature display
	<b>T()</b>	Other types of junction boxes
5.Electrical interface	<b>N</b>	1/2NPT
	<b>O</b>	M20×1.5
6.Wiring block/sensor	<b>U</b>	Crastin Terminal block
	<b>V</b>	Ceramic connection block
	<b>W</b>	S10 (4-20mA transmitter)
	<b>X</b>	S20 (HART transmitter)
	<b>Y</b>	S30 (Fieldbus transmitter)
7.Wire system	<b>A</b>	Single 3-wire system
	<b>B</b>	Double branch 6-wire system
	<b>T( )</b>	Other wire system
8.Flange connection size	<b>D</b>	DN25
	<b>E</b>	DN50
	<b>F</b>	DN80
	<b>G</b>	DN100
	<b>H</b>	ANSI 1"
	<b>I</b>	ANSI 2"
	<b>J</b>	ANSI 3"
	<b>K</b>	ANSI 4"
	<b>T( )</b>	Other flange types
9.Thermocouple element	<b>N</b>	K (NiCr-Ni)
	<b>O</b>	E (NiCr-CuNi)
	<b>P</b>	N (NiCrSi-NiSi)
	<b>Q</b>	J (Fe-CuNi)
	<b>R</b>	J (T-CuNi)
	<b>T( )</b>	Other measuring elements
10.Probe rod material	<b>T</b>	304SS
	<b>U</b>	316/316L (1.4401/1.4435)
	<b>V</b>	Other materials



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## DS71-Selection composition

Selection example Flange connection type **DS71** **B** **S** **G** **J** **O** **V** **A** **D** **O** **T** **A** **R** **K** / **0-400**

1 2 3 4 5 6 7 8 9 10 11 12 13 14

11.Measuring point length (mm)	<b>A</b>	50	
	<b>B</b>	100	
	<b>C</b>	150	
	<b>D</b>	200	
	<b>E</b>	250	
	<b>F</b>	300	
	<b>G</b>	350	
	<b>H</b>	400	
	<b>I</b>	450	
	<b>K</b>	500	
<b>T( )</b>	Other lengths		
12.Rod diameter	<b>O</b>	3mm	
	<b>P</b>	4mm	
	<b>Q</b>	5mm	
	<b>R</b>	6mm	
	<b>S</b>	8mm	
	<b>T</b>	10mm	
13.Number of measuring points	<b>K</b>	2 point	
	<b>F</b>	4 point	
	<b>S</b>	6 point	
	<b>E</b>	8 point	
	<b>T()</b>	Number of other measuring points	
14.Temperature range (°C)	<b>U</b>	-200...+1260	
	<b>T( )</b>	Other measured temperatures	
15.Safety certification	<b>W</b>	Intrinsic safety	
	<b>X</b>	flameproof	
	<b>N</b>	There is no	
16.Additional order information	<b>Z</b>	Additional information	
	<b>N</b>	There is no	

## Instructions:

The DS71 multi-point measuring thermocouple is a thermometer with flanged sleeve, the connection mode is 20592 standard flange, the probe rod design is fixed installation, the connection box is stainless steel, the electrical interface is M20\*1.5, the sensor is ceramic connecting block, single three-wire system, Flange specification is DN25, thermocouple element is E (NiCr-CuNi), probe rod material is 304SS, measuring point length is 50mm, probe rod diameter is 6mm, the number of measuring points is 2 points, temperature range is 0... 400 ° C: Item 15/16 in the table is optional.

## Product certification

Compliance and approval; Rodwig thermometers meet key standards and certifications for process measurement technology; Thus guaranteeing the highest reliability in such Settings;